



# EXETER TRADE ALUMINIUM

Your local aluminium glazing fabricator

2026



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# Introducing ETA

**Exeter Trade Aluminium is a trusted fabricator of made-to-measure aluminium products, based in Sowton, Exeter and delivering across the South West.**

Established in 2015, we have a strong reputation for reliability, fast lead times, and competitive trade pricing. We supply precision-manufactured systems from leading names including Alunet Systems, AluK, Cortizo and Reynaers Aluminium.

We also partner with trusted brands such as FM Doors and Origin, enabling us to offer a comprehensive range of premium aluminium glazing solutions that can be tailored to every project specification.

Manufacturing from our two industry-leading facilities, where advanced machinery and skilled craftsmanship ensure every product is fabricated to the highest standards.

Our knowledgeable sales and technical teams provide expert advice and accurate quotations, while our dedicated customer service and operations department ensures a smooth process from initial enquiry to delivery.

With a dedicated delivery fleet, we deliver across the South West. As a supply-only company, we maintain longstanding relationships with trusted local installation professionals and are happy to recommend experienced installers alongside your quotation to ensure your project runs seamlessly from start to finish.



# Facilities

**Exeter Trade Aluminium operate out of two state-of-the-art fabrication facilities totalling 8,000 square feet, purpose-designed to support efficient, high-precision manufacturing.**

We are committed to continuous investment in our fabrication processes, ensuring we utilise the latest cutting-edge technology and machinery to achieve the highest-quality finish.

Our production facilities are equipped with advanced CNC machinery from Elumatec and FOM Industrie, delivering exceptional accuracy, consistency and efficiency across our full product range.

Supported by smart storage systems and comprehensive stockholding, we can maintain competitive lead times across all products while offering cost-effective trade pricing.

This combination of innovation, capacity, and operational efficiency enables us to consistently meet the demands of trade professionals throughout the South West.



# Showroom

Our showroom houses an extensive range of products, designed to showcase the full range of our aluminium systems.

You'll find sliding doors, lift-and-slide doors, bi-folding doors, rooflights, single and double doors, designer front doors, along with a wide selection of additional glazing solutions and product brochures to help you explore all the options available.

Our experienced and knowledgeable sales team will be on hand to guide you through every stage of your project, from initial enquiry to specification, providing clear and detailed quotations quickly and efficiently.

The showroom is open to both trade professionals and homeowners, with no appointment necessary.

We're open Monday to Friday, 8:00 am to 5:30 pm, and are conveniently located just two minutes from Junction 30 of the M5.

We look forward to welcoming you.

Find us here:

**Unit 15, Apple Lane, Trade City, Exeter, EX2 7HA**



# Sliding Doors



# Sliding Doors



## Aluna Slider

The Aluna Slider is a modern sliding door system, perfect for projects that require a sleek aesthetic, performance and easy installation.

Designed around a slim 25mm interlock, it delivers minimal sightlines and expansive glazing without compromising structural integrity, making it a strong choice for contemporary projects.

Available as a standard slide or lift-and-slide, the Aluna system offers flexible configuration.

The lift-and-slide option provides enhanced weather performance and effortless operation for larger, heavier panels. At the same time, the standard sliding configuration delivers a cost-effective solution for a high-quality sliding door system.

With maximum panel sizes of 2.5m wide x 2.7m high, the Aluna Slider promises to fill any property with natural light. Despite its large dimensions, the system maintains smooth operation thanks to precision-engineered running gear and quality hardware.

The system achieves PAS 24 accreditation, meeting recognised enhanced security standards.

Combined with high-performance glazing options, durable aluminium profiles and incorporating advanced thermal break technology, the Aluna Slider delivers thermal efficiency, reliability and lasting performance.



# Sliding Doors

## Cortizo 4600 Plus



**The Cortizo 4600 Plus is a high-specification lift-and-slide system developed for large-format, high-performance glazing.**

Built exclusively as a lift-and-slide system, it is engineered to handle substantial panel weights while maintaining refined aesthetics.

Capable of accommodating panels up to 3.3m wide and 3.7m high, the 4600 Plus allows for impressive openings that are ideal for premium residential projects, bespoke homes and larger developments.

A 50mm interlock strikes a fine balance between structural integrity and modern sightlines, while glazing capacities of up to 55mm allow for high-performance figures.

With U-values as low as 0.90 W/m<sup>2</sup>K, the system is suited to projects targeting stringent energy-efficiency standards and compliance with current Building Regulations. Its advanced polyamide thermal break and perimeter sealing system work together to minimise heat transfer and enhance overall envelope performance.

Purpose-designed running gear ensures controlled, smooth lifting and sliding action, even at maximum panel sizes.

Combined with robust aluminium profiles and precision manufacturing, the 4600 Plus delivers the strength, weather resistance and long-term reliability.



# Sliding Doors

## Reynaers CP130 LS



The Reynaers CP 130 LS is a dependable lift-and-slide door system that promises reliable performance, enhanced security and contemporary styling.

Developed for smooth, controlled operation, it thrives in projects where reliability and longevity are as important as aesthetic appeal.

The CP 130 LS utilises precision-engineered running gear to ensure effortless movement and consistent gasket compression when closed, improving weather resistance, air tightness and overall performance.

Its solid aluminium construction, high-quality hardware and option of a pre-anodised finish ensure the CP 130 LS is able to withstand the harshest marine and coastal locations.

With maximum panel dimensions of up to 2.7m wide by 2.7m high, the system enables generous glazed openings.

Supporting glazing thicknesses up to 45mm, the CP 130 LS accommodates a variety of high-performance double-glazed units tailored to meet thermal efficiency and acoustic control requirements.

The result is a practical, specification-ready solution that balances aesthetics, performance and long-term durability.



# Sliding Doors



## Reynaers MasterPatio

The Reynaers MasterPatio is the next generation of high-performance lift and slide doors.

Capable of panel sizes up to 3.0m wide by 3.6m high, the MasterPatio creates substantial openings that maximise natural light.

Despite its capacity for large, heavy units, the system maintains controlled, effortless operation through its precision lift mechanism and high-performance running gear.

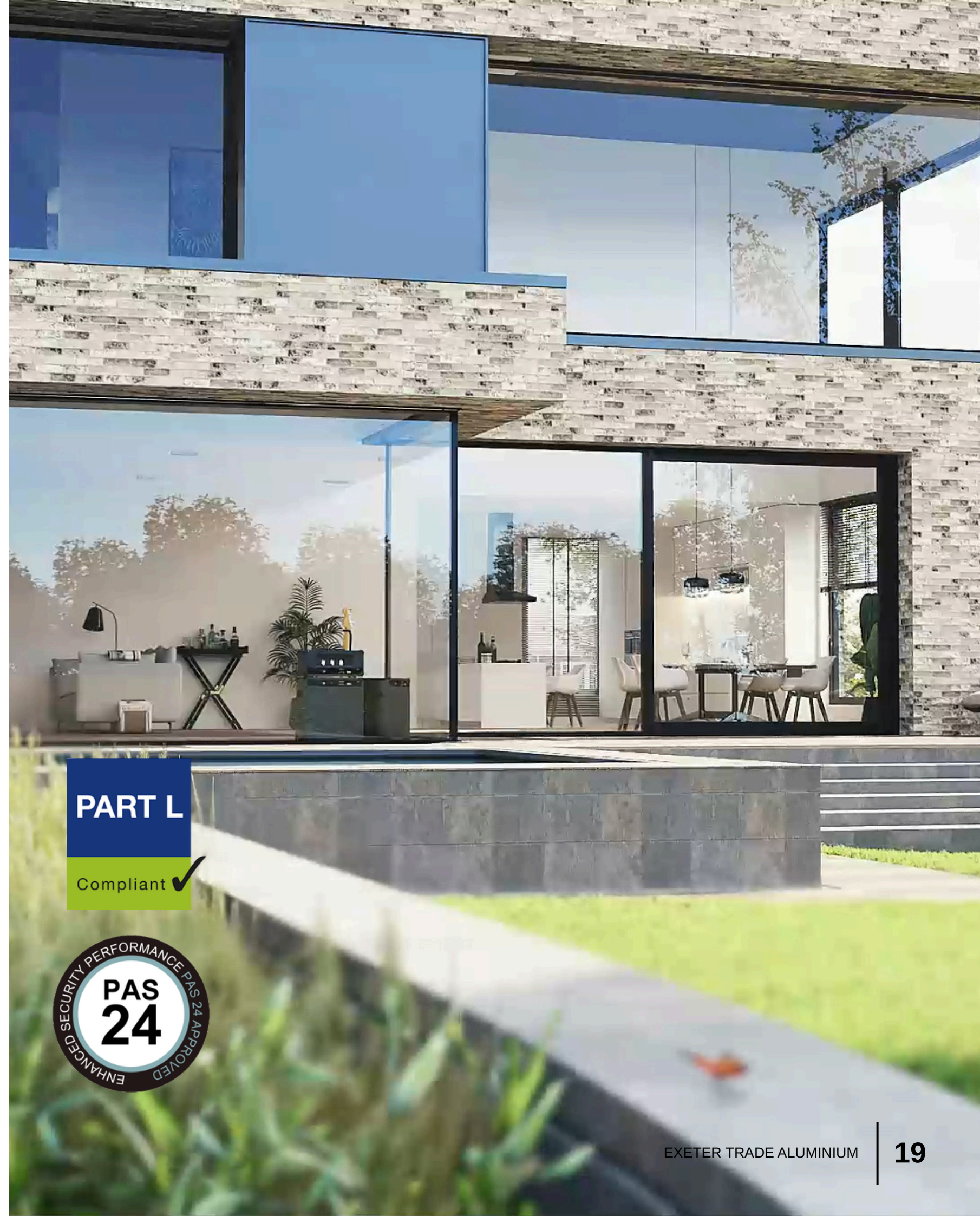
With glazing options up to 62mm, the platform supports advanced double and triple-glazed specifications.

Achieving U-values as low as 0.80 W/m<sup>2</sup>K, it is well positioned for energy-conscious developments and compliance with current Building Regulations.

Security is engineered into the core of the system, achieving PAS 24 certification, providing enhanced protection without compromising design.

The MasterPatio can be specified in a marine-grade, pre-anodised finish, making it the number one choice for properties in exposed coastal environments.

Slim sightlines, sleek design and an extensive choice of configurations and finishes make MasterPatio a highly adaptable solution.



**PART L**

Compliant ✓



# Sliding Doors

## Product Features

### Aluna Slider

- 1.4 W/m<sup>2</sup>K U-Value
- Sliding Door or Lift & Slide configuration
- Max Sash Width of 2,500mm
- Max Sash Height of 2,700mm
- 28mm Glazing Thickness
- Frame Depth: 2-rail 120mm/3-rail 187mm
- PAS 24
- 25mm or 50mm Interlock
- Single or Dual Colour Options
- Air Tightness Class 4 (Up to 600Pa)
- Water Tightness Class 7A (Up to 300Pa)
- Wind Load Class C2/B
- Energy Rating C
- Single, Double & Triple Track Options

### Cortizo 4600 Plus

- 0.65 W/m<sup>2</sup>K U-Value
- Lift & Slide configuration
- Max Sash Width of 3,300mm
- Max Sash Height of 3,500mm
- 22-65mm Glazing Thickness
- Frame Depth: 2-rail 180mm/3-rail 280mm
- 50mm Interlock
- Single or Dual Colour Options
- Air Tightness Class 4 (Up to 600Pa)
- Water Tightness Class E750
- Wind Load Class C5
- Corner Configuration Available
- Single, Double, Triple and Four-track options

### Reynaers CP130 LS

- 1.3 W/m<sup>2</sup>K U-Value
- Lift & Slide configuration
- Max Sash Width of 2,700mm
- Max Sash Height of 2,700mm
- 28-39mm Glazing Thickness
- Frame Depth: 2-rail 139mm/3-rail 210mm
- PAS 24
- 50mm, 69 or 89mm Interlock
- Single or Dual Colour Options
- Air Tightness Class 4 (Up to 600Pa)
- Water Tightness Class E750
- Wind Load Class B5 (2,000 Pa)
- Corner Configuration Available
- Monorail, Double and Triple track options

### Reynaers MasterPatio

- 0.80 W/m<sup>2</sup>K U-Value
- Lift & Slide configuration
- Max Sash Width of 3,000mm
- Max Sash Height of 3,600mm
- 28-50mm Glazing Thickness
- Frame Depth: 2-rail 180mm/3-rail 283mm
- PAS 24
- 50mm or 89mm Interlock
- Single or Dual Colour Options
- Air Tightness Class 4 (Up to 600Pa)
- Water Tightness Class E1200
- Wind Load Class C5 (2,000 Pa)
- Corner Configuration Available
- Double & Triple Track Options



# Bi-Folding Doors

# Bi-Folding Doors

## Cortizo Bi-Fold Plus



The Cortizo Bi-Fold Plus is a premium bi-folding door engineered to combine generous openings, high performance and refined contemporary design.

Perfect for residential projects, extensions, and light commercial applications, it delivers smooth operation and long-term reliability.

Supporting panel widths up to 1.2m and heights of 3m, the Bi-Fold Plus can be configured with between 1 and 14 panels, offering flexibility for a wide range of layouts.

Doors can be designed to open inwards or outwards, adapting to site conditions and project requirements, while slim aluminium profiles allow for maximum daylight and clean sightlines.

Thermal efficiency is a standout feature, with U-values as low as 0.97 W/m<sup>2</sup>K, and the system accommodates glazing up to 48mm thick. This allows for high-performance double or triple glazing solutions that improve both insulation and acoustic performance.

Security is integral, with PAS 24 certification providing enhanced protection against forced entry.

A wide choice of colours and finishes allows the system to complement any architectural style, making the Cortizo Bi-Fold Plus a visually striking, versatile, and specification-ready solution for modern building projects.



# Bi-Folding Doors

## Product Features

### Cortizo Bi-Fold Plus

- 0.97 W/m<sup>2</sup>K U-Value
- Up to 14 Panel Opening
- Max Sash Width of 1,200mm
- Max Sash Height of 3,000mm
- 28-48mm Glazing Thickness
- PAS:2022
- 110mm Interlock
- Single or Dual Colour Options
- Configure as Single or Double Doors
- Air Tightness Class 4 (Up to 600Pa)
- Water Tightness Class E750
- Wind Load Class C3

# Aluminium Windows



# Aluminium Windows

## Cortizo Casement TB



The Cortizo Casement is a high-quality aluminium window engineered to meet the demands of modern architecture, balancing energy efficiency, security, and contemporary design.

Capable of accommodating glazing up to 44mm thick, the system supports double and triple glazing, delivering excellent thermal insulation and acoustic performance. With U-values as low as 0.90 W/m<sup>2</sup>K, it helps meet building regulations and supports energy-conscious designs.

The Cortizo Casement system offers side-hung and top-hung configurations, providing flexible specification. Security is guaranteed through PAS 24 certification, ensuring reliable protection and peace of mind.

Slim, durable aluminium profiles, precision hardware, and a wide selection of finishes and colours combine functionality with visual appeal.

Choose a flush casement for a flawless appearance, clean lines and slim sightlines that guarantee contemporary aesthetics.

The Cortizo Casement Window System provides a versatile, stylish, and dependable solution for modern window specifications.



# Aluminium Windows

## AluK 58BW

The AluK 58BW offers a flexible aluminium window solution tailored for projects where energy efficiency, durability, and contemporary design are required.

Engineered to meet modern performance standards, it supports glazing up to 40 mm thick, accommodating both double and triple-glazed units for improved insulation and sound reduction.

Achieving U-values as low as 1.2 W/m<sup>2</sup>K and a Window Energy Rating of B–C, the 58BW is ideal for energy-conscious builds.

The system is available in opening-out casement or tilt-and-turn configurations, allowing designers to balance ventilation needs with architectural style.

Security is integral, with PAS 24 certification protecting against forced entry.

Its slim aluminium profiles, robust construction, and extensive choice of finishes combine practicality with visual appeal. Choose the flush casement to achieve a sleek, minimal aesthetic to suit any property.

The AluK 58BW is a system that performs reliably while complementing a wide range of residential and light commercial developments.



# Aluminium Windows

## Cortizo COR 70 TB



The Cortizo COR 70 delivers a distinctive steel-inspired aesthetic, combining industrial styling with advanced aluminium performance for contemporary residential and commercial projects.

Designed to achieve high thermal efficiency without compromising on appearance, the system incorporates a 35mm polyamide thermal break and supports glazing up to 40mm thick, making it suitable for high-performance double and triple-glazed units that enhance insulation and acoustic control.

With U-values from as low as 0.76 W/m<sup>2</sup>K, the COR 70 Industrial meets the demands of energy-conscious specifications while maintaining the slim sightlines that define its heritage look.

Available in tilt-and-turn or fixed-light configurations, it provides flexibility for architects seeking to balance ventilation, practicality, and bold architectural character.

Security and durability are built in, with robust aluminium profiles and PAS 24 certification.

A wide range of powder-coated and anodised finishes allows for further personalisation, ensuring the COR 70 offers both striking visual impact and long-term reliability across a variety of project types.



# Aluminium Windows

## Reynaers SL68



The Reynaers SL68 delivers a modern aluminium window solution that blends sleek, minimalist design with structural robustness.

Durable aluminium profiles, high-quality hardware, and versatile configurations allow the SL68 to adapt to a variety of layouts and design requirements.

Capable of accommodating glazing up to 43mm thick, the SL68 supports both double and triple glazing configurations, delivering excellent thermal and acoustic performance with U-values as low as 1.1 W/m<sup>2</sup>K.

Security is built in, with PAS 24 certification providing enhanced resistance to forced entry and peace of mind for both residential and light commercial applications.

A wide palette of colours and finishes, including pre-anodised options, ensures superior corrosion resistance and long-lasting performance, even in coastal or marine environments.

The Reynaers SL68 combines reliability, efficiency, and striking design, making it a practical and specification-ready choice for projects demanding both style and long-term performance.



# Aluminium Windows

## Product Features

### Cortizo Casement TB

- 0.9 W/m<sup>2</sup>K U-Value
- Double or Triple Glazed
- PAS 24
- Flush Option Available
- Single or Dual Colour Options
- Air Tightness Class 4 (Up to 600Pa)
- Water Tightness Class E1200 (1200 Pa)
- Wind Load CE 2400

### AluK 58BW

- 1.2 W/m<sup>2</sup>K U-Value
- Double or Triple Glazed
- PAS 24
- Tilt-before-turn, Side-hung, Fixed light and Multi-light configurations available
- Flush Option Available
- Single or Dual Colour Options
- B - C Window Energy Rating
- Air Tightness Class 4 (Up to 600 Pa)
- Water Tightness Class 8a (600 Pa)
- Wind Load Class E2400 (2400 Pa)

### Cortizo COR 70 TB

- 0.76 W/m<sup>2</sup>K U-Value
- Double or Triple Glazed
- PAS 24
- Single or Dual Colour Options
- B - C Window Energy Rating
- Air Tightness Class 4 (Up to 600 Pa)
- Water Tightness Class E1800
- Wind Load Class C5

### Reynaers SL68

- 1.1 W/m<sup>2</sup>K U-Value
- Double or Triple Glazed
- PAS 24
- Flush Option Available
- Single or Dual Colour Options
- Pre-Anodised Finish Available
- Up to A++ Window Energy Rating (WER)
- Air Tightness Class 4 (Up to 600Pa)
- Water Tightness Class E1200 (1200 Pa)
- Wind Load Class C5 (2000Pa)

# Front Doors





# Front Doors



## Flush Front Doors

The FM Doors Premium 75 and Premium 90 Door Systems are high-performance flush aluminium doors, engineered to provide exceptional thermal efficiency, security, and premium contemporary aesthetics.

Both systems are ideal for residential and light commercial projects, delivering durable construction, smooth operation, and an exceptionally modern finish at a hugely competitive price against comparative flush front doors on the market.

### Premium 75

The Premium 75 is designed for projects where robust performance and cost efficiency are required.

With its 75mm, triple-glazed frame, it achieves U-values as low as 0.95 W/m<sup>2</sup>K, providing reliable thermal insulation while maintaining slim, attractive aluminium profiles.

Security is a key feature, with PAS 24 certification, offering high resistance to forced entry. The Premium 75 is the perfect balance of performance, affordability, and contemporary styling.

### Premium 90

The Premium 90 builds on the Premium 75, offering enhanced thermal performance for projects with more demanding energy-efficiency requirements.

The 90mm, quadruple-glazed frame brings the U-values down to 0.80 W/m<sup>2</sup>K, creating a high-performing, high-quality flush aluminium front door.

Like the Premium 75, it is PAS 24 certified, ensuring superior security while providing slightly larger or more thermally optimised aluminium profiles for improved performance.

Both systems are hugely customisable with a range of colours and finishes and premium hardware options to offer a secure, high-performance, and visually striking door.

# Front Doors

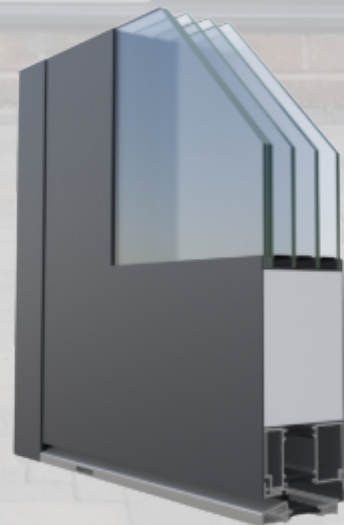
## Flush Front Door Product Features

### Premium 75

- 0.95 W/m<sup>2</sup>K U-Value
- 75mm Door Leaf
- 75mm Frame
- Triple Glazed
- Winkhaus 3-point hook lock
- PAS 24

### Premium 90

- 0.80 W/m<sup>2</sup>K U-Value
- 90mm Door Leaf
- 90mm Frame
- Quadruple Glazed
- Winkhaus 5-point hook lock
- PAS 24



# Front Doors

For complete control over a bespoke flush front door, choose from a wide range of RAL colours and custom-engraved panel designs. Add sidelights or toplights and incorporate stainless steel elements to create something unique.

After something truly luxurious? Explore the quartz collection, crafted from aluminium and ceramic. Featuring eye-catching textures and captivating colours, they create a unique statement for any project.



**KB160**  
RAL 7016



**KB200**  
RAL 7016



**KB220**  
RAL 7012



**KB290**  
RAL 7016



**KB2200**  
Amazonico



**KB2200**  
Abu Dhabi



**KB2200**  
Oxide Nero



**KB2200**  
Iron Grey



**KB210**  
RAL 7016



**KB110**  
RAL 3004



**KB500**  
RAL 6005



**KB600**  
RAL 7016



**KB2200**  
Noir Desir



**KB2210**  
Ossido Bruno



**KB2220**  
Pietra di Savoia  
Grigia Bocciardata



**KB2180**  
Iron Corten



# Commercial Glazing

## ALuK GT55 TB **ALUK**

Our Commercial Glazing solutions are designed for high-traffic environments, from thermally efficient office entrances to shopping centres requiring non-insulated doors.

The GT55 TB from AluK offers exceptional security and performance, whilst delivering high levels of thermal efficiency. The perfect choice for shop fronts, entrances and ground floor treatments.

All doors meet disabled access, fire escape, and controlled entry standards, with options such as rebated or low thresholds and easy-to-push handles for accessibility.

A variety of profiles allows for pivot, hinged, sliding doors, and shopfront framing, beaded internally for enhanced security, with optional insulation tailored to each location.

Choose from a comprehensive range of locks, from single-point systems to advanced access control, all rigorously tested for durability.

### Product Features

- From 1.5 W/m<sup>2</sup>K U-Value
- Air Tightness Class 4 (600 Pa)
- Water Tightness Class E1200 (1200 Pa)
- Wind Load Class B4 (1600 Pa)
- PAS 24
- Max Single Door Leaf: 1250w x 2400h mm
- Max Double Door Leaf: 2500w x 2400h mm
- Max Door Leaf Weight: 110kg



# Curtain Walling

## Reynaers CW50



**Eye-catching aluminium curtain walling that delivers maximum light, visibility and architectural impact.**

While commonly used in commercial buildings, curtain walling can also transform residential projects with expansive glazing and seamless indoor-outdoor views.

With the ability to support up to 700kg of glass, Curtain Walling allows you to replace existing solid walls with glass walls, to create something truly spectacular.

The Reynaers CW50 curtain wall and roof system offers exceptional design flexibility, enabling large glazed spans and high levels of transparency for even the most ambitious concepts.

Suitable for both commercial and residential applications, CW50 meets the demands of modern architecture while delivering performance, reliability and clean, contemporary aesthetics.

### Product Features

- Thermal Insulation (Uf) = 0.56 W/m<sup>2</sup>K
- 50mm Sightlines
- Façade system
- Air Tightness Class AE1950 (1950Pa)
- Water Tightness Class RE1950 (1950Pa)
- Wind Load Class P1 2400 Pa
- Ability to support up to 700 kg of glass





# Glazed Roofs

**Our range of glazed roofs set the standard for high-performance, stylish, and versatile glazed roof solutions.**

Designed for residential, commercial, and architectural applications, this range delivers exceptional durability, energy efficiency, and modern aesthetics.

The system includes flat roofs, opening rooflights, walk-on rooflights, and roof lanterns, all engineered to integrate seamlessly with aluminium roofing structures.

With U-values as low as 0.7 W/m<sup>2</sup>K, these roofs provide excellent thermal performance, while heat-soaked toughened or laminated glass ensures maximum safety and durability.

Available in a range of standard and bespoke colours and finishes.

## Flat Rooflight

- 1.3 W/m<sup>2</sup>K U-Value (Double Glazed)
- 0.7 W/m<sup>2</sup>K U-Value (Triple Glazed)
- Super slim 40mm frames
- Minimum Size of 1,000 x 1,000mm
- Maximum Size of 1,000 x 3,000mm
- Available in Grey (7016), Black (9005) or Dual Colour as standard.
- 5-degree-pitched kerb allowing water run off
- Easy installation, low maintenance

## Roof Lantern

- 1.0 W/m<sup>2</sup>K U-Value (Double Glazed)
- 10 styles available
- BS EN 1279 parts 2 & 3 and BS EN 12150
- Maximum Size of 2,400 x 6,000mm
- Toughened glass or laminated glass
- Available in White (9010), Grey (7016) or Black (9005) as standard.
- Easy installation, low maintenance

# Inspiration

## Waters Edge

### Breathtaking Coastal Views

This stunning property on the edge of Torquay's coastline features five sets of beautiful Reynaers CP 130 lift and slide doors.

Installed by one of our customers at this stunning coastal home in Torquay, the lift and slide doors create a wonderfully modern finish to the rear of the property.

Positioned on the Torquay coastline, all products are in a pre-anodised finish for additional protection against the harsh coastal conditions in this part of the South Coast.

Finished in RAL 7016 Anthracite Grey, the CP 130 Lift and Slide doors are complemented by Reynaers SL68 and CS77 window and door systems.

With beautiful sea views on offer at the rear of the property, the CP 130 Lift and Slide doors make for a fantastic choice.

Large glass panels allow for expansive views across the Torquay coastline, as well as excellent wind resistance, soundproofing and thermal performance.



# Colours

**With smart storage solutions, we are able to hold a generous amount of stock profiles across our two fabrication facilities.**

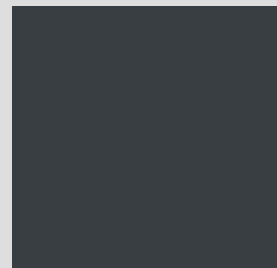
As a result, we are able to offer both competitive lead times and cost-effective trade prices throughout our stock profile range.

Many of our products are available within 3-4 working weeks, with a door-to-door delivery service across Devon, Cornwall, and the South West.

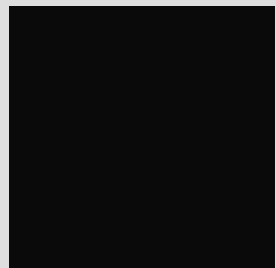
As standard, we stock RAL 7016 Anthracite Grey and RAL 9005 Jet Black.

If you're after something different, choose from a full RAL colour range, with many of our products available in single or dual colour options.

For more information, please don't hesitate to contact our sales team.



**RAL 7016**



**RAL 9005**





## **YOUR LOCAL ALUMINIUM GLAZING FABRICATOR**

**We welcome the opportunity to provide a competitive, quick quotation for any upcoming projects or developments you have on the horizon.**

Don't hesitate to contact the team on the contact details listed below, or pop by our Exeter showroom to come and see the team.

We look forward to working with you.

**[sales@exetertradealuminium.co.uk](mailto:sales@exetertradealuminium.co.uk)**

**01392 537 070**

**Unit 15, Trade City, Apple Lane, Exeter, EX2 7HA**

**08:00am - 5:30pm, Monday to Friday**



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**[exetertradealuminium.co.uk](http://exetertradealuminium.co.uk)**