

The BSF70 Folding Door System gives maximum control over the style and operation of the doors. Multiple panels can be added to accommodate the unique design specifications of the building, with the option to open-in or out as required. The system's narrow profile ensures that maximum glazing is achieved, flooding spaces with natural light.

In addition to the inherent strength of aluminium, the BSF70 combines security hinges and locking mechanisms with a unique heavy-duty roller design to provide the security and reliability demanded in high traffic applications. The system also incorporates a pop out T-handle design that allows for square flush stacking panels when doors are fully open.



- Internally beaded with a softline or square detail to all external doors and panels
- Four stainless steel wheels ensures smooth and consistent operation
- Unique, flush line pop-out handle that allows maximum door opening and square stacking of panels
- Tested to PAS 24 and certified under the Secured By Design scheme

OPTIONS

- Heavy-duty roller options
- > Chamfered and square bead options
- Low threshold option that can be configured to achieve DDA and Part M compliance
- Doors and panels can be used in a variety of configurations, style and design
- All configurations are available in both open-in and open-out options
- > Full range of bespoke hardware available
- **▶** Glazing sizing range of 24mm−40mm
- Available in single or dual colour polyester powder coating, texture and anodised finishes



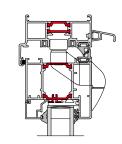


BSF70 BSF70 HD PERFORMANCE AND ACCREDITATIONS U-Value (Double Glazing) (Ug: 1.0 W/m²K) 1.6 W/m²K 1.6 W/m²K U-Value (Triple Glazing) (Ug: 0.7 W/m²K) 1.4 W/m²K 1.4 W/m²K Air Permeability (Standard Threshold) Class 4 (600 Pa) Class 4 (600 Pa) Water Tightness (Standard Threshold) Class 9a (600 Pa) Class 9a (600 Pa) Class AE2400 (2400 Pa) Class AE2400 (2400 Pa) Wind Resistance Security PAS 24 & SBD PAS 24 & SBD 50,000 Cycle Testing 50,000 3rd Party Certification Q-Mark SYSTEM 70mm Depth 70mm CONFIGURATIONS Open-In & Open-Out Open-In & Open-Out Opening SIZE AND WEIGHT LIMITS Max Leaf Height 2400mm 2400mm Max Leaf Width 1200mm 1200mm Max Vent Weight 100kg 130kg GLAZING Glazing Options Internal Bead Internal Bead Glazing Thickness 24mm-40mm 24mm-40mm SYSTEM FEATURES Single Colour **Dual Colour** Textured Finish Anodised Finish Multi-Point Locking Sightline (Head) 110mm 110mm Sightline (Cill) 130mm 130mm Sightline (Jamb) 110mm 110mm Sightline (Meeting Stile) 140mm 140mm CONFIGURATIONS

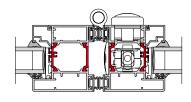
CAD CROSS SECTIONS AND THERMAL PROFILE

Additional details are available on request.

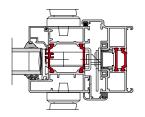
BSF70 Head



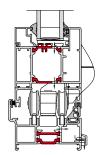
BSF70 Interlock



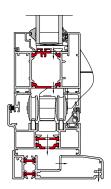
BSF70 Locking Jamb



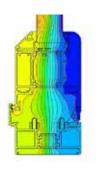
BSF70 Face Drainage



BSF70 Cill and Subcill



BSC70 Thermal Profile



7-7-0*						7-1-6								7-2-5						
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7-3-4					-	6-6-0*							6-1-5							
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6-2-4						6-3-3							5-5-0*							
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5-1-4						5-2-3					4-4-0			4-1			-3			
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4-2-2 3-3-0*				*	3-1-2*					2-2-0 S			ingle door D			Dou	ble d	oor		
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 $^*Opposite\ handling\ available\ on\ all\ configurations.\ For\ more\ options,\ refer\ to\ the\ Technical\ Manual.$

KEY



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Traffic door opens to the left





Traffic door opens to the right

OTHER OPTIONS AVAILABLE



^{*} Performance data based on CEN size for Building Regulations. For full test performance details please contact Technical Services. AluK recommends checking all system performance for any scheme prior to use.